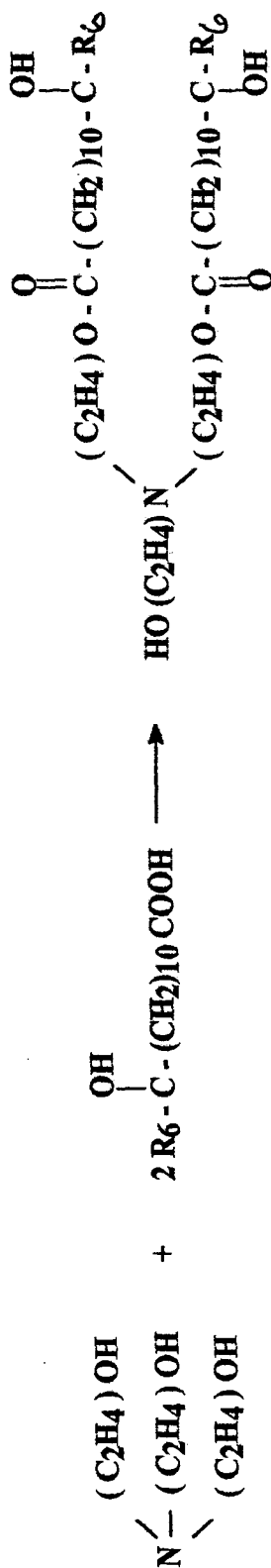


Figure 1

TEA RICINOLEATE

TEA RICINOLEATE

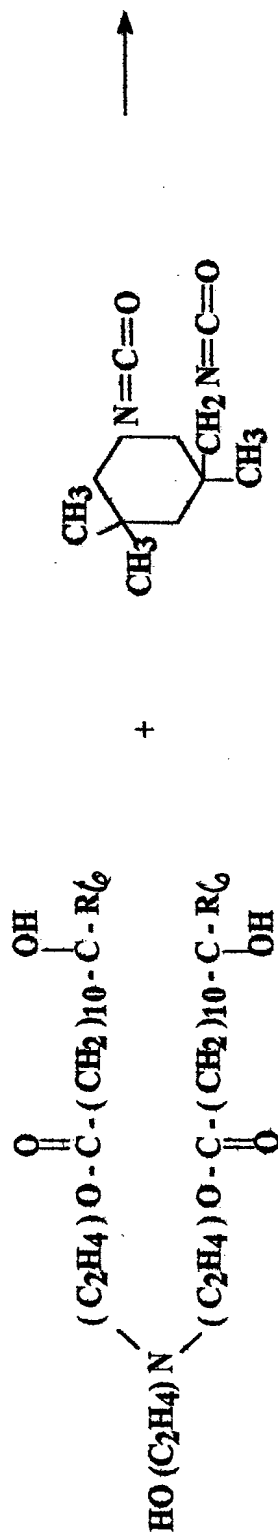
Step # 1: Esterification



TEA RICINOLEIC ACID TEA RICINOLEATE

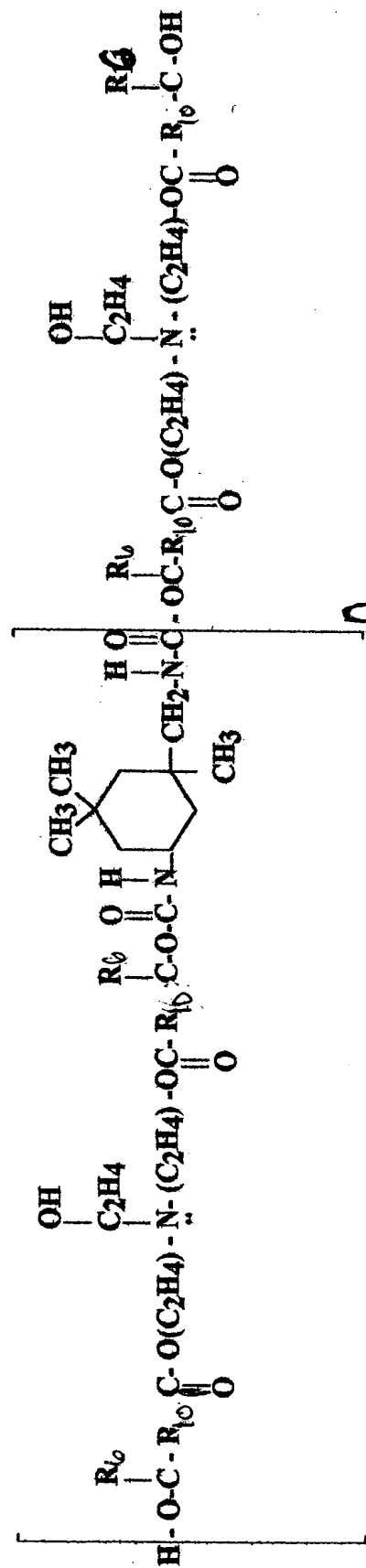
POLYDERM PPI-TEA DIRICINOLEATE / IPDI COPOLYMER

Step #2



TEA RICINOLEATE

IPDI



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[illegible]